

Clearwater Technologies LLC

Facilitating the Industry Solution to Environmental Stewardship

Ryan A. Thompson, CEO 626 Beaver Street Sewickley, PA 15143 412.741.8189 ryanthompson@pennclearwater.com

APPLICATION TO OPERATE A FACILITY

Ohio Department of Natural Resources Attn: Chief of Division of Oil and Gas Resources Management Division of Oil and Gas Resources Management 2045 Morse Road, Building F-2 Columbus, Ohio 43229-6693

Dear Chief of the Division of Oil and Gas Resources Management:

Clearwater Technologies LLC would like to respectfully submit herewith the following recommended documentation in reference to an Ohio DNR *Application To Operate A Facility* application submission:

- I. Completed application form signed by Clearwater Technology CEO Ryan Thompson.
- II. Map and aerial photographs of the proposed site.
- III. Detailed explanation of the proposed process to store, recycle, treat, process or dispose of brine and other waste substances from production operations, including:
 - a. Water processing plant service offering description
 - b. General process description
 - c. General process flow schematic
 - d. Disclosure of chemical reagents and MSDS and a description of their function
- IV. Estimated volume of materials to be managed by the facility daily, monthly and annually.
- V. Methods of documenting the type and volume of materials received and reused, and the disposition of materials from the facility.

The recommended documentation is being submitted in the form of one (1) electronic copy and two (2) hard copies.

Specializing in providing practical and safe environmental solutions for industrial water use processes, construction operation compliance to water standards, and affordable solutions for water protection, Clearwater Technologies incorporates proven water treatment processes with state of the art technology, resulting in cost-effective, safe solutions for the clients we serve. Our focus is enabling clients to bring their wastewater disposal practices—in the most economical and efficient manner—into stringent tolerances acceptable by the DEP and EPA. We are solidly committed to working with partners to successfully facilitate the industry solution to environmental stewardship in light of ever-increasing public, regulatory and legal pressure for proactive and optimally-effective wastewater treatment processes.

Thank you for your consideration, and please do not hesitate to contact us with any questions or for any required additional information.

Regards,

Ryan Thompson CEO, Clearwater Technologies LLC



I. Completed and Signed Application Form

APPLICATION TO OPERATE A FACILITY

OHIO DEPARTMENT OF NATURAL RESOURCES
DIVISION OF OIL AND GAS RESOURCES MANAGEMENT
2045 MORSE ROAD, BUILDING F-2
COLUMBUS, OHIO 43229-6693
(614) 265-6922

	Name of Applicant: Clearwater Technologies LLC Phone #: 412-741-8189
1.	Address: 626 Beaver Street, Sewickley, PA 15143
	Date: 8-22-2014 eMail Address: ryanthompson@pennclearwater.com
	For an Order or a Permit to Operate: Existing Facility New Facility
2.	PURPOSE OF FACILITY: Storage Recycling Treatment
2.	(Check all that Apply) Processing Disposal
3.	TYPE OF MATERIAL:
3.	☐ Drill Cuttings
	Drilling Mud Other Waste Substance (explain)
4.	If a Business Entity, list the statutory agent and include a certified copy of their appointment:
	Name: Clearwater Technologies LLC
	Address: 626 Beaver Street, Sewickley, PA 15143
5.	Engineer of Record:
	Name: James Albertz
	Address: Green Energy Initiatives LLC, 45050 National Road, St. Clairsville, OH 43950
	Ohio Professional Engineering License Number: #53228
6.	Address of Facility:
	Address: 219 Public Road. Yorkville, OH
)	County: Belmont
	Township: Warren
	Municipal Corporation:
	Latitude: 40.163549
	Longitude: -80.701144
7.	Write a brief description of the facility and operations: The facility located at the ESMARK (formerly the
1000000	Ohio Cold Rolling Co. and Wheeling Pitt Steel plant) steel mill will capture the existing water treatment infrastructure currently
	permitted for the treatment of wastewater generated in the steel production process. The equipment including oil/water
	separator, sand filtration, aeration, and clarifiers will be repurposed to effectively and efficiently treat oil-produced, gas-produced and flowback wastewaters. The existing infrastructure has a full capacity of 1.5mm gpd operations and will require little
	modification to generate immediate services for the industry. The treatment facility, which will operate 24/7 for various oil and gas
	producers in the region, will treat for suspended solids, dissolved solids, pH neutralization and biocides.
8.	Include all information as set forth in the "Guidelines for Application for Chief's Order". Attach Additional Documents
L the	a undersigned, being first duly sworn, depose and state under penalties of law, that I am authorized to make this application, that this application was prepared by me
or u	nder my supervision and direction, and that the facts stated herein are true, correct, and complete, to the best of my knowledge.
l cer	tify that the facility will comply with or is currently in compliance with all provisions of Chapter 1509 ORC, Chapter 1501 OAC, and all terms and conditions of orders
and	permits issued by the Chief, Division of Oil and Gas Resources Management.
Sign	ature of Authorized Agent
Nan	ne (Type or Print) Ryan A. Thompson Title PRESIDENT
	orn to and subscribed before me this the day of day of

			м
			,

COMMONWEALTH OF PENNSYLVANIA

Notarial Seal
Gwendolyn L. Safran, Notary Public
Sewickley Boro, Allegheny County
My Commission Expires April 8, 2015
MEMBER, PENNSYLVANIA ASSOCIATION OF NOTARIES

(Date Commission Expires)

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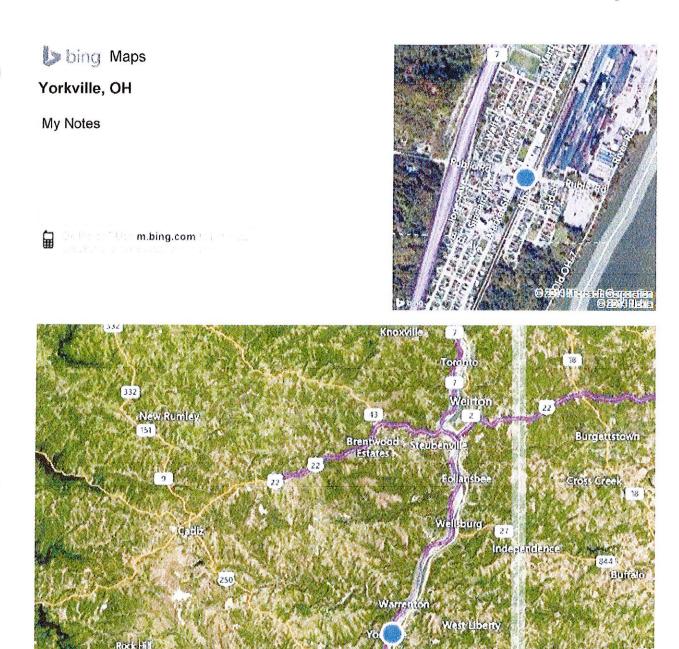


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II. Map and Aerial Photographs of Proposed Site

Print - Maps

East Finley



Allivabingoly

East Richland

Bethesda

300

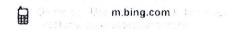
Barnesville

Print - Maps Page 1 of 1



Yorkville, OH

My Notes



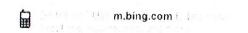






Yorkville, OH

My Notes









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III. Detailed Explanation of the Proposed Process to Store, Recycle, Treat, Process or Dispose of Brine and Other Waste Substances From Production Operations

III.a. Water Processing Plant Service Offering Description

In its Yorkville, OH water processing facility, Clearwater Technologies will offer the thorough, efficient and cost-effective treatment of oil-produced, gas-produced and flowback wastewaters for various oil and gas producers in the region via its proprietary nine-step water treatment process. Operating on a 24/7 basis, the water treatment facility will treat for suspended solids, dissolved solids, pH neutralization and biocides—including sediment removal down to 10 microns. Full water processing is offered to customer specs for the removal of iron, manganese and additional dissolved solids other than salt, as well as Hydrocarbon flotation and removal. The facility capacity is up to 3MM gallons of fresh water distribution daily.

In addition to water treatment, Clearwater Technologies will offer custom blending with fresh water according to customer specs and also water storage up to 1MM+ gallons (with the space to add additional tanks as necessary). Truck trailer/ tanker washouts will be offered as an option as well.

III.b. General Process Description: WASTEWATER PLANT PROCESS

Wastewater is transported to the water treatment facility by truck. Upon arrival, the bill of lading and truck manifests are inspected to ensure adherence to stringent compliance and data management requirements. Following review of the pertinent documentation, the truck's load of wastewater is unloaded for treatment via Clearwater Technologies' proprietary nine-step water treatment process:

- **STEP 1:** Trucks unload water into one of two small 800-gallon grit chambers for the removal of large suspended solids down to 10 microns.
- **STEP 2:** Water then moves through a 52,000-gallon API Separator tank for further clarification and removal of solids, as well as separation and collection of oils and other suspended hydrocarbons.
- STEP 3: Water passes into a 30,000-gallon Break Tank.
- **STEP 4:** Water then flows through a 160,000-gallon Dissolved Air Flotation (DAF) Tank where solids are "foamed" and skimmed off as solid waste.
- **STEP 5:** Water is then pumped to the elevated 60,000-gallon Flotation Tank, where Hydrated Lime is added to the water to raise the pH to 12+, thereby causing the precipitation of dissolved iron and manganese.

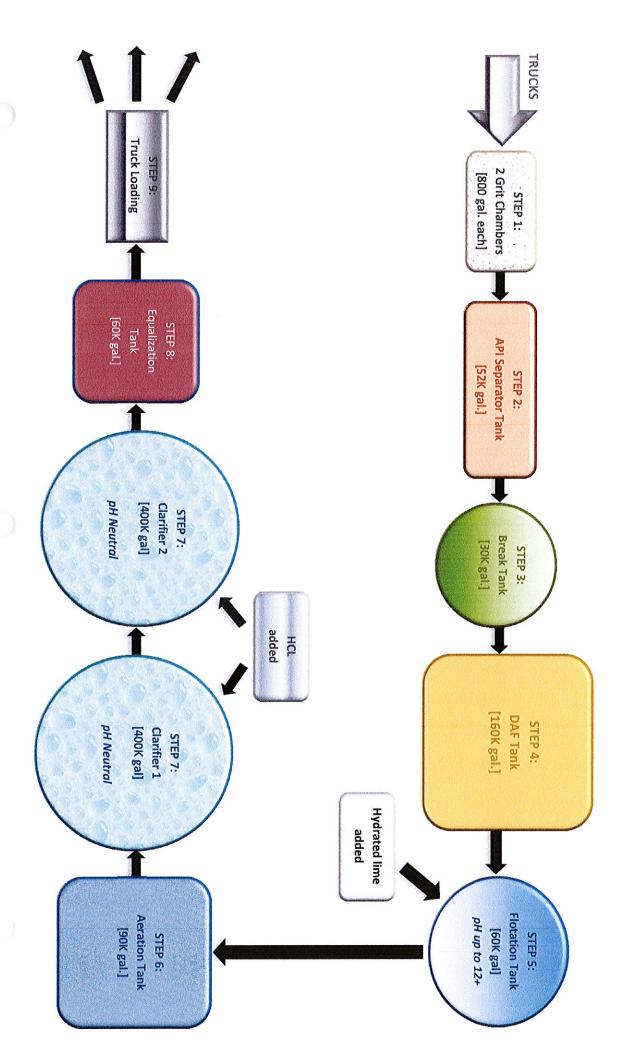
- **STEP 6:** Once the water has reached the required pH and been held for the required retention times, it flows into a 90,000-gallon Aeration Tank which acts as a catalyst for the precipitation of iron from the water.
- **STEP 7:** The water then flows into one of two 400,000-gallon clarifiers where hydrochloric acid (HCL) is introduced to the water to lower the pH to a neutral condition.
- **STEP 8:** Once the appropriate pH is achieved, the water is then directed to the last 60,000-gallon Equalization Tank where it is held prior to being sent to the truck filling station.
- STEP 9: Treated water loaded from truck filling station into container truck for return to the customer.

The aqueous sludge from the treatment process is discharged to the Sludge Press Feed Tank. The plate and frame presses will dewater the clarifier sludge, and the dry cake will be properly processed and sent to a landfill. Any waste oil removed in the API Separator Tank or the DAF Tank will be stored until either sold or properly disposed of.

III.c. General Process Flow Schematic [refer to following page]

CLEARWATER TECHNOLOGIES LLC

GENERAL PROCESS FLOW SCHEMATIC





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III.d. Disclosure of Chemical Reagents and MSDS and Description of Their Function

Refer to General Process Flow schematic on previous page (HCL and Hydrated Lime).

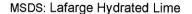
IV. Estimated Volume of Materials to be Managed by the Facility Daily, Monthly and Annually

The estimated volume of materials to be managed by the facility is 750K gallons per day over a 350-day year (262.5M gallons annually).

V. Methods of Documenting the Type and Volume of Materials Received and Reused, and the Disposition of Materials From the Facility

- Water flow samples are collected at discharge points.
- Inbound water is verified against bills of lading.
- Volumes are measured through calibrated Flow Meters/Totalizers at truck unloading and loading points.
- Water samples are periodically gathered at all truck loading points.

NOTE: Any additional monitoring requirements as determined by the Ohio DNR will be incorporated as necessary as dictated by measuring frequency, sampling type and monitoring months.





Material Safety Data Sheet

Section 1: PRODUCT AND COMPANY INFORMATION

Product Name(s):

Lafarge Hydrated Lime

Product Identifiers:

Hydrated Lime, Slaked Lime, Dolomitic Hydrated Lime, Lime, Caustic Lime, Lime

Hydrate, Calcium Hydroxide, Calcium Dihydroxide, Calcium Magnesium Hydroxide,

Type N Lime, Type S Lime

Manufacturer:

Information Telephone Number:

Lafarge North America Inc.

703-480-3600 (9am to 5pm EST)

12018 Sunrise Valley Drive, Suite 500

Emergency Telephone Number:

Reston, VA 20191

1-800-451-8346 (3E Hotline)

Product Use:

Hydrated lime is used as an additive for mortar, cement, concrete and concrete

products. It is also used in soil stabilization, as an anti-stripping agent in asphalt, for

pH adjustment, and in other products that are widely used in construction.

Note:

This MSDS covers many types of hydrated lime. Individual composition of hazardous

constituents will vary between types of hydrated lime.

Section 2: COMPOSITION/INFORMATION ON INGREDIENTS

Component	Percent (By Weight)	CAS Number	OSHA PEL -TWA (mg/m³)	ACGIH TLV-TWA (mg/m³)	LD ₅₀ (mouse)	LC ₅₀
Calcium Hydroxide	50-95	1305-62-0	15 (T); 5 (R)	5 (T)	7300mg/kg, oral	NA
Magnesium Hydroxide	0-50	1309-42-8	NA ^C 2000 400	NA	8500mg/kg, oral	NA
Calcium Oxide	0-5	1305-78-8	coolains (T) anialuco	2 (T)	3059 mg/kg, intraperitoneal	NA
Magnesium Oxide	0-5	1309-48-4	15 (T)	10 (T)	NA	NA
Calcium Carbonate*	0-3	1317-65-3	15 (T), 5 (R)	3 (R); 10 (T)	NA	NA
Crystalline Silica	0-1	14808-60-7	$[(10) / (\%SiO_2+2)] (R);$ $[(30) / (\%SiO_2+2)] (T)$	0.025 (R)	NA	NA

Note: Exposure limits for components noted with an * contain no asbestos and <1% crystalline silica

Hydrated lime is produced from the slow addition of water to crushed or ground quicklime (calcium oxide) which is produced by burning various forms of limestone. Trace amounts of chemicals may be detected during chemical analysis. For example, hydrated lime may contain trace amounts of iron oxide, aluminum oxide, fluoride compounds, and other trace compounds.

Section 3: HAZARD IDENTIFICATION



WARNING

Corrosive - Causes severe burns. Toxic - Harmful by inhalation. (Contains crystalline silica)

Use proper engineering controls, work practices, and personal protective equipment to prevent exposure to wet or dry product.

Read MSDS for details.



Respiratory Protection

Waterproof Gloves

Protection



Waterproof **Boots**





Section 3: HAZARD IDENTIFICATION (continued)

Emergency Overview: Hydrated lime is a granular, white or grey, odorless powder. It is not combustible or

> explosive. A single, short-term exposure to the dry powder presents little or no hazard. Exposure of sufficient duration to hydrated lime can cause serious, potentially irreversible tissue (skin, eye, respiratory tract) damage due to chemical

(caustic) burns, including third degree burns.

Potential Health Effects:

Eye Contact: Airborne dust may cause immediate or delayed irritation or inflammation. Eye contact

> with large amounts of dry powder or with wet hydrated lime can cause moderate eye irritation, chemical burns and blindness. Eye exposures require immediate first aid

and medical attention to prevent significant damage to the eye.

Skin Contact: Hydrated lime may cause dry skin, discomfort, irritation, and severe burns.

Exposure of sufficient duration to wet hydrated lime, or to dry hydrated lime on moist Burns:

> areas of the body, can cause serious, potentially irreversible damage to skin, eye, respiratory and digestive tracts due to chemical (caustic) burns, including third degree burns. A skin exposure may be hazardous even if there is no pain or

discomfort.

Inhalation (acute): Breathing dust may cause nose, throat or lung irritation, including choking, depending

on the degree of exposure. Inhalation of high levels of dust can cause chemical

burns to the nose, throat and lungs.

Inhalation (chronic): Risk of injury depends on duration and level of exposure.

Silicosis: This product contains crystalline silica. Prolonged or repeated inhalation of respirable

crystalline silica from this product can cause silicosis, a seriously disabling and fatal

lung disease. See Note to Physicians in Section 4 for further information.

Hydrated lime is not listed as a carcinogen by IARC or NTP; however, hydrated lime Carcinogenicity:

contains trace amounts of crystalline silica which is classified by IARC and NTP as

known human carcinogen.

Autoimmune

Some studies show that exposure to respirable crystalline silica (without silicosis) or that the disease silicosis may be associated with the increased incidence of several Disease:

autoimmune disorders such as scleroderma (thickening of the skin), systemic lupus

erythematosus, rheumatoid arthritis and diseases affecting the kidneys.

Tuberculosis: Silicosis increases the risk of tuberculosis.

Some studies show an increased incidence of chronic kidney disease and end-stage Renal Disease:

renal disease in workers exposed to respirable crystalline silica.

Ingestion: Do not ingest hydrated lime. Although ingestion of small quantities of hydrated lime is

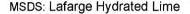
not known to be harmful, large quantities can cause chemical burns in the mouth,

throat, stomach, and digestive tract.

Medical Conditions

Individuals with lung disease (e.g. bronchitis, emphysema, COPD, pulmonary

Aggravated by Exposure: disease) can be aggravated by exposure.





Section 4: FIRST AID MEASURES

Eve Contact:

Rinse eyes thoroughly with water for at least 15 minutes, including under lids, to

remove all particles. Seek medical attention for abrasions and burns.

Skin Contact:

Wash with cool water and a pH neutral soap or a mild skin detergent. Seek medical attention for rash, burns, irritation, and prolonged unprotected exposures to wet

hydrated lime, cement, cement mixtures or liquids from wet cement.

Inhalation:

Move person to fresh air. Seek medical attention for discomfort or if coughing or

other symptoms do not subside.

Ingestion:

Do not induce vomiting. If conscious, have person drink plenty of water. Seek

medical attention or contact poison control center immediately.

Note to Physician:

The three types of silicosis include:

Simple chronic silicosis – which results from long-term exposure (more than 20 years) to low amounts of respirable crystalline silica. Nodules of chronic inflammation and scarring provoked by the respirable crystalline silica form in the lungs and chest lymph nodes. This disease may feature breathlessness and may resemble chronic obstructive pulmonary disease (COPD).

Accelerated silicosis - occurs after exposure to larger amounts of respirable crystalline silica over a shorter period of time (5-15 years). Inflammation, scarring, and symptoms progress faster in accelerated silicosis than in simple silicosis.

Acute silicosis - results from short-term exposure to very large amounts of respirable crystalline silica. The lungs become very inflamed and may fill with fluid, causing severe shortness of breath and low blood oxygen levels.

Progressive massive fibrosis may occur in simple or accelerated silicosis, but is more common in the accelerated form. Progressive massive fibrosis results from severe scarring and leads to the destruction of normal lung structures.

Section 5: FIREFIGHTING MEASURES

Flashpoint & Method:

Non-combustible

Hydrated lime poses no fire-Firefighting Equipment:

General Hazard:

Avoid breathing dust. Hydrated lime is caustic. related hazard. A SCBA is recommended to limit exposures to combustion products when fighting any

Extinguishing Media:

Use extinguishing media

fire.

appropriate for

surrounding fire.

Combustion Products:

None.

Section 6: ACCIDENTAL RELEASE MEASURES

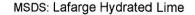
General:

Place spilled material into a container. Avoid actions that cause the hydrated lime to become airborne. Avoid inhalation of hydrated lime and contact with skin. Wear appropriate protective equipment as described in Section 8. Scrape wet hydrated lime and place in container. Allow material to dry or solidify before disposal. Do not wash hydrated lime down sewage and drainage systems or into bodies of water (e.g. streams).

Waste Disposal Method:

Dispose of hydrated lime according to Federal, State, Provincial and Local

regulations.





Section 7: HANDLING AND STORAGE

General: Keep bulk and bagged hydrated lime dry until used. Stack bagged material in a

secure manner to prevent falling. Bagged material is heavy and poses risks such as sprains and strains to the back, arms, shoulders and legs during lifting and mixing.

Handle with care and use appropriate control measures.

Engulfment hazard. To prevent burial or suffocation, do not enter a confined space, such as a silo, bin, bulk truck, or other storage container or vessel that stores or contains hydrated lime. Hydrated lime can buildup or adhere to the walls of a

confined space. The hydrated lime can release, collapse or fall unexpectedly.

Usage: Cutting, crushing or grinding hardened cement, concrete or other crystalline silica-

bearing materials will release respirable crystalline silica. Use all appropriate measures of dust control or suppression, and Personal Protective Equipment (PPE)

described in Section 8 below.

Housekeeping: Avoid actions that cause the hydrated lime to become airborne during clean-up such

as dry sweeping or using compressed air. Use HEPA vacuum to clean-up dust. Use

PPE described in Section 8 below.

Storage Temperature: Unlimited. Storage Pressure: Unlimited.

Storage: Sore in a cool, dry and well ventilated location. Do not store near incompatible

materials. Keep away from moisture. Do not store or ship in aluminum containers.

Clothing: Promptly remove and launder clothing that is dusty or wet with hydrated lime.

Thoroughly wash skin after exposure to dust or wet hydrated lime.

Section 8: EXPOSURE CONTROLS AND PERSONAL PROTECTION

Engineering Controls: Use local exhaust or general dilution ventilation or other suppression methods to

maintain dust levels below exposure limits.

Personal Protective Equipment (PPE):

Respiratory Under ordinary conditions no respiratory protection is required. Wear a NIOSH

Protection: approved respirator that is properly fitted and is in good condition when exposed to

dust above exposure limits.

Eye Protection: Wear ANSI approved glasses or safety goggles when handling dust or wet hydrated

lime to prevent contact with eyes. Wearing contact lenses when using hydrated lime,

under dusty conditions, is not recommended.

Skin Protection: Wear gloves, boot covers and protective clothing impervious to water to prevent skin

contact. Do not rely on barrier creams, in place of impervious gloves. Remove clothing and protective equipment that becomes saturated with wet hydrated lime and

immediately wash exposed areas.

Section 9: PHYSICAL AND CHEMICAL PROPERTIES

Physical State: Solid (powder). Evaporation Rate: NA.

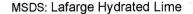
Appearance: White or grey powder. pH (in water): 12-13

Odor: None. Boiling Point: >1000° C

Vapor Pressure: NA. Freezing Point: None, solid.

Vapor Density: NA. Viscosity: None, solid.

Specific Gravity: 2-3 Solubility in Water: Negligible





Section 10: STABILITY AND REACTIVITY

Stability: Stable, but reacts slowly with carbon dioxide to form calcium and magnesium

carbonate. Keep dry until use. Hydrated lime may react with water, resulting in a slight release of heat, depending on the amount of lime (Calcium oxide) present.

Avoid contact with incompatible materials.

Incompatibility: Wet hydrated lime and cement is alkaline and is incompatible with acids, ammonium

salts and aluminum metal. Hydrated lime and cement dissolves in hydrofluoric acid, producing corrosive silicon tetrafluoride gas. Hydrated lime and cement reacts with water to form silicates and calcium hydroxide. Silicates react with powerful oxidizers such as fluorine, boron trifluoride, chlorine trifluoride, manganese trifluoride, and

oxygen difluoride.

Hazardous Polymerization: None.

Hazardous Decomposition: Hydrated lime will decompose at 540°C to produce calcium oxide (quicklime),

magnesium oxide, and water.

Section 11 and 12: TOXICOLOGICAL AND ECOLOGICAL INFORMATION

For questions regarding toxicological and ecological information refer to contact information in Section 1.

Section 13: DISPOSAL CONSIDERATIONS

Dispose of waste and containers in compliance with applicable Federal, State, Provincial and Local regulations.

Section 14: TRANSPORT INFORMATION

This product is not classified as a Hazardous Material under U.S. DOT or Canadian TDG regulations.

Section 15: REGULATORY INFORMATION

OSHA/MSHA Hazard

Communication:

This product is considered by OSHA/MSHA to be a hazardous chemical and should

be included in the employer's hazard communication program.

CERCLA/SUPERFUND:

This product is not listed as a CERCLA hazardous substance.

EPCRA

This product has been reviewed according to the EPA Hazard Categories

SARA Title III:

SARA Section 313:

promulgated under Sections 311 and 312 of the Superfund Amendment and

Reauthorization Act of 1986 and is considered a hazardous chemical and a delayed

health hazard.

EPRCA

This product contains none of the substances subject to the reporting requirements of

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of

1986 and 40 CFR Part 372.

RCRA:

If discarded in its purchased form, this product would not be a hazardous waste either by listing or characteristic. However, under RCRA, it is the responsibility of the product user to determine at the time of disposal, whether a material containing the

product or derived from the product should be classified as a hazardous waste.

TSCA:

Hydrated lime and crystalline silica are exempt from reporting under the inventory

update rule.

California

Crystalline silica (airborne particulates of respirable size) is known by the State

Proposition 65:

of California to cause cancer.



Section 15: REGULATORY INFORMATION (continued)

WHMIS/DSL:



Products containing crystalline silica and calcium carbonate are classified as D2A, E and are subject to WHMIS requirements.

Section 16: OTHER INFORMATION

Abbreviations:

>	Greater than	NA	Not Applicable
ACGIH	American Conference of Governmental Industrial Hygienists	NFPA	National Fire Protection Association
CAS No	Chemical Abstract Service number	NIOSH	National Institute for Occupational Safety and Health
Comprehensive E	Comprehensive Environmental	NTP	National Toxicology Program
CERCLA	Response, Compensation and Liability Act	er NIOSH Ni ar NTP Ni ar NTP Ni Ac N	Occupational Safety and Health Administration
CFR	Code for Federal Regulations	PEL	Permissible Exposure Limit
CL	Ceiling Limit	pН	Negative log of hydrogen ion
DOT	U.S. Department of Transportation	PPE	Personal Protective Equipment
EST	Eastern Standard Time	R	Respirable Particulate
HEPA	High-Efficiency Particulate Air	RCRA	Resource Conservation and Recovery Act
HMIS	Hazardous Materials Identification System	SARA	Superfund Amendments and Reauthorization Act
IARU,	International Agency for Research on	T	Total Particulate
	Cancer	TDG	Transportation of Dangerous Goods
LC ₅₀	Lethal Concentration	TLV	Threshold Limit Value
LD ₅₀	Lethal Dose	TWA	Time Weighted Average (8 hour)
mg/m³	Milligrams per cubic meter	VALIDATO	Workplace Hazardous Materials
MSHA	Mine Safety and Health Administration	WHMIS	Information System

This MSDS (Sections 1-16) was revised on March 1, 2011.

An electronic version of this MSDS is available at: www.lafarge-na.com under the Sustainability section.

Lafarge North America Inc. (LNA) believes the information contained herein is accurate; however, LNA makes no guarantees with respect to such accuracy and assumes no liability in connection with the use of the information contained herein which is not intended to be and should not be construed as legal advice or as insuring compliance with any federal, state or local laws or regulations. Any party using this product should review all such laws, rules, or regulations prior to use, including but not limited to US and Canada Federal, Provincial and State regulations.

NO WARRANTY IS MADE, EXPRESS OR IMPLIED, OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, OR OTHERWISE.



MATERIAL SAFETY DATA SHEET (HYDROCHLORIC ACID)

VIII. EXPOSURE CONTROLS AND PROTECTION

Ventilation: Use only in well-ventilated areas. Protective Equipment for the eyes and skin:

Splash proof and face shield goggles, disposable latex/ rubber apron, PVC rain suit, rubber boots with pant legs over boots.

Respiratory Protection Requirements: NIOSH/MSHA approved respirator should be used.

Precautionary Hygiene/control measures:

Avoid contact with skin, eyes, and clothing. Do not breathe mist or vapor. Wash thoroughly after handling. Safety showers and eye wash fountains should be available in storage and handling area. Any protective clothing contaminated with hydrochloric acid should be removed immediately and thoroughly laundered before wearing again.

IX. PHYSICAL AND CHEMICAL PROPERTIES

STATE : fuming liquid

APPEARANCE : colorless to slightly yellow

ODOR : Irritating

pH : Strong acid <1

BOILING POINT : 85°C

FLASH POINT ; Not determined SPECIFIC GRAVITY: 1.150 -1.164 VAPOR PRESSURE: 20 hPa @ 200 C

SOLUBILITY IN : WATER: miscible, BASE: miscible

X. STABILITY AND REACTIVITY

Stability: Stable under normal handling conditions.

Hazardous polymerization will not occur.

Hazardous decomposition product: HCI gas will not

decompose.

Materials and conditions to avoid (incompatibility) are:

Avoid high temperatures. Containers may burst. Corrosive to most metals, concrete, some plastics, some rubber and coatings. Fumes forms droplets which settle and promote corrosion of metals and unprotected equipment. Mixing with strong acids can cause evolution of hydrogen chloride gas. Oxidizing agents will cause the release of toxic chlorine gas. Contact of liquid acid or gas with alkali or active metal may develop enough heat to cause fire in adjacent combustible material.

XI. TOXICOLOGICAL INFORMATION

Reproductive Effects: No data available MUTAGENICITY: Not applicable CANCER INFORMATION: Not applicable

XII. ECOLOGICAL INFORMATION

ECOTOXICITY DATA: High acidity may pose potential hazard to plant and marine life.

WATER-POLLUTION RISK CLASSIFICATION: Slightly water-polluting substance.

XIII. DISPOSAL CONSIDERATIONS

Dispose of in accordance with all Government and Local regulations.

XIV. TRANSPORT INFORMATION

<u>Transportation of Dangerous Goods</u> TDG Classification: Do not ship by air.

DOT Hazard Classification: Class 8 : Corrosive: Group II DOT Shipping Name : Hydrochloric acid ID: UN 1789

XV. REGULATORY INFORMATION

No data available

XVI OTHER INFORMATION

This MSDS contains information under the sixteen (16) section headings required by ISO 11014 "Safety Data Sheet for Chemical Products".

THE INFORMATION CONTAINED HEREIN IS PRESENTED IN GOOD FAITH AND BELIEVED TO CORRECT AS OF THE DATE OF ISSUE. HOWEVER, NO WARRANTY, EXPRESS OR IMPLIED IS GIVEN BY MABUHAY VINYL CORPORATION REGARDING THE USE OF THIS MATERIAL SAFETY DATA SHEET (MSDS).



MATERIAL SAFETY DATA SHEET (HYDROCHLORIC ACID)

I. PRODUCT IDENTIFICATION

Chemical Name: Hydrochloric Acid

Trade Name : Technical Grade Muriatic Acid Synonyms : Muriatic Acid, Spirit of Salts

II. COMPOSITION / INGREDIENTS

Hydrochloric Acid, % : 32 - 34 % by weight

Chemical Formula: HCI

Molecular Weight : 36.46 g/mole CAS Registry No. : 7647-01-0

III. HAZARDS IDENTIFICATION

THIS PRODUCT MAY BE: corrosive, toxic and a major potential hazard upon contact to skin, eyes and respiratory tract.

TOXICITY ROUTES OF EXPOSURE:

Ingestion can cause severe burns of the mucous membranes of the mouth, esophagus and stomach; pain, nausea and vomiting may also occur.

Inhalation causes irritation of the upper respiratory tract resulting in cough, burning of the throat and choking sensation.

Skin contact to a high concentration of the HCl gas or liquid may cause burns; repeated or prolonged exposures to dilute solutions may cause dermatitis.

Eye exposure to high concentration of the acid can cause eye irritation to severe destruction like prolonged or permanent visual impairment, including blindness. These effects occur rapidly affecting all parts of the eye. Mist can also cause irritation to destructive burns.

OVEREXPOSURE:

Can cause serious damage to all body tissues contacted. MEDICAL CONDITIONS AGGRAVATED BY EXPOSURE:

Fumes may aggravate eye, skin or respiratory conditions.

Effects are usually limited to inflammation and occasionally ulceration of the nose, throat and larynx, if inhaled deeply, pulmonary edema may occur.

IV. FIRST AID MEASURES

SKIN : Remove contaminated clothing and immediately wash skin for a minimum of 15 minutes. Call or see a physician.

EYES: Immediately flush eyes with large amount of water.
Occasionally lifting the upper and lower eyelids and rotating the eyeballs. Continue flushing for a minimum of 15 minutes. Call a physician.

INHALATION: Remove to fresh air. If breathing stops, administer artificial respiration. Call a physician.

INGESTION: DO NOT induce vomiting. Rinse or wash mouth with water. If person is conscious, give 2 or more glasses of water. If unconscious, never give anything by mouth. See a physician immediately.

V. FIRE FIGHTING MEASURES

Autoignition Point : Not Applicable Flash Point : Not Applicable

Flammability/Explosive limits: Not Applicable

Fire/Explosion Hazards: Emits toxic and choking fumes of hydrogen chloride. Hydrochloric acid is not flammable but flammable and explosive hydrogen gas may be formed on contact with metals.

Fire Prevention/ Extinguishing Media: Not Applicable

VI. ACCIDENTAL RELEASE MEASURES

IN CASE OF SPILL OR RELEASE;

Move people from the area. Move upwind. Avoid contact with acid. Stop leaks if safe to do so. Reposition container if this will reduce or stop leakage. If leak continues, remove leaking container from vehicle or move other materials from vehicle away from container. Absorb spill with sand or earth. If available, cover the spill with excess soda ash, lime or sodium bicarbonate, otherwise, wash away with large amounts of water. Scoop slurry to plastic drums. If leak cannot be safely stopped or if contents cannot be safely transferred to a sound container, contact fire brigade.

VII. HANDLING AND STORAGE

Storage Requirements: Keep container tightly closed.
FOR SMALL VOLUMES: Maybe stored in plastic jugs, carboys, and plastic drums.

FOR LARGE VOLUMES: Store in rubber-lined or epoxy lined steel storage tanks or fiber glass reinforced polyester (FRP) tanks.

Incompatible Materials: Store away from heat

Use Instructions: Wear suitable protective clothing, gloves and eye/face protection. In case of insufficient ventilation, wear suitable respiratory equipment.

Clearwater Technologies, LLC Radiological Response Action Plan November 2012

Revision 2: Update for Yorkville, OH-October 17, 2014

Clearwater Technologies, LLC

Radiological Response Action Plan

Prepared by:
Applied Health Physics, Inc.
November 2012
(Updated October 17, 2014)

Clearwater Technologies, LLC Radiological Response Action Plan November 2012

Revision 2: Update for Yorkville, OH—October 17, 2014

Background

The Clearwater Technologies, LLC facility located in Yorkville, Ohio is designed to support the processing and storage of waters from oil and gas-related drilling projects. These projects could include drilling activities for both Marcellus and conventional wells. The water processing is limited to mixing and settling as described in supporting documentation. The use of these waters at drilling sites could potentially disturb the geological make-up of the sub-surface soils and rock formations and expose the water to both naturally occurring radioactive material (NORM) and/or technically enhanced naturally occurring radioactive material (TENORM). Definitions of NORM and TENORM can be found in Ohio Department of Health, Bureau of Radiation Protection guidance document. The water shall arrive at the Clearwater Technologies, LLC facility via commercial trucks or pipeline.

The intent of regulatory oversight and enforcement, including that of both NORM and TENORM, is to ensure the protection of Clearwater Technologies, LLC employees, contractors, the public health and safety as well as the environment. Clearwater Technologies, LLC shall conduct operations at their facility in Yorkville, Ohio will conduct operations under the terms of their OH DNR-issued permit and in compliance with all requirements as specified by Health and Safety-related Ohio governmental entities, including but not limited to the Ohio Department of Health, Bureau of Radiation Protection.

Although the anticipated radiation exposures associated with that water will be low level, the volume of truck traffic mandates that Clearwater Technologies, LLC install and use fixed radiation detection systems at their facilities. In addition, any vehicles identified as exceeding the Action Level I limits will be hand-scanned with a calibrated Ludlum Measurements Model 19 or equivalent. This instrument has a maximum range of 5 mR/hour (5000 μ R/hour) and is capable of monitoring anticipated background radiation levels at the site. Clearwater Technologies, LLC shall have access to additional survey instruments for higher range radiation and contamination surveys as necessary.

Policy Statement

It is Clearwater Technologies, LLC's policy that all vehicles containing drilling- impacted waters shall be screened for radiation 10 percent of the time upon entry to the Clearwater Technologies, LLC facility. It is Clearwater Technologies, LLC's policy not to knowingly accept any inbound vehicle containing drilling-impacted waters exhibiting radiation levels that exceed 10 μ R/hour above natural background levels. In addition, only individuals trained in the use of portable radiation detection equipment and this Action Plan shall provide response.

If incoming shipments are identified as emitting radiation levels in excess of 10 μ R/hour above natural background, Clearwater Technologies, LLC management personnel and responsible individuals are to follow the applicable safe operating procedures contained in this plan.

Clearwater Technologies, LLC personnel shall investigate each radiological situation thoroughly, take appropriate radiation measurements with a hand-held survey meter, complete the required documentation and make notifications as required. The Facilities Manager or designee will make the final decision to reject any materials due to a radiological issue only after receiving permission from the OH DNR and/or Ohio Department of Health, Bureau of Radiation

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Protection. Any rejected shipments containing suspect material will not be permitted to exit Clearwater Technologies, LLC property until written authorization has been received from the appropriate Ohio authority.

All individuals involved in performing surveys and/or responding to emergencies involving radiation shall be trained in radiation safety and detection. The training shall include classroom lecture and demonstration as well as recognizing the radiation caution symbol. Radiation surveys of levels in excess of 2,000 μ R/hour shall be performed by a radiological consultant or appropriate Ohio radiological authority/ representative as necessary and/or appropriate.

Any proposed revisions to the approved Clearwater Technologies, LLC Action Plan shall be submitted to the Ohio Department of Health, Bureau of Radiation Protection for review and approval prior to implementation.

RADIATION DETECTION EQUIPMENT

Clearwater Technologies, LLC shall install and use a fixed position radiation detection system capable of measuring environmental radiation levels and designed to alarm as a minimum at 10 μ R/hour above natural background levels. The fixed position detectors shall be located at the inbound scales to ensure minimal vehicle speed. In addition, the facility shall maintain a handheld instrument such as the Ludlum Model 19 or equivalent for assessing suspect vehicles and loads. Both of these instruments are designed to measure environmental levels of gamma and x-ray radiations.

A typical natural background radiation level at the facility would average between 4 and 15 $\mu R/hour$.

The fixed position detection system shall be calibrated at least annually by determining the distance from a NIST traceable source producing 10 μ R/ hour above natural background then confirming that the system will alarm at that distance. The handheld instrument shall be calibrated by a properly licensed facility at a frequency not to exceed annually. The calibration shall include electronic pulsing of lower ranges and gamma radiation testing for higher ranges. The results of the calibration shall not exceed +/- 20% of the calibration source value and the certificate of calibration retained for at least five years.

Operators shall ensure the proper operation of the instruments as described in the Safe Operating Procedure. If any of the operational checks fail the instruments shall be taken out of service.

Clearwater Technologies, LLC shall have access to additional survey meters to include:

- High range beta/gamma survey meters
- Removable contamination survey meters
- Portable gamma spectroscopy detector
- Back-up μR survey meter

These meters shall be provided by the radiological consultant.

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ACTION LEVELS

The Ohio Department of Health, Bureau of Radiation Protection identifies Action Levels and provides steps to be taken if the presence of radioactive material has been confirmed.

Action Level #1

If the measured radiation levels at 5 centimeters (2 in.) from the vehicle exceed 10 µR/hour above the documented natural background reading the following actions are to be taken:

- 1) Continue to survey vehicle levels and document highest result up to 2,000 μ R/hour above background. Any reading in excess of 2,000 μ R/hour above background constitutes an Action Level #2 situation.
- 2) Do not allow the vehicle to leave the facility without the permission of the Ohio Department of Health, Bureau of Radiation Protection.
- 3) Contact Clearwater Technologies, LLC emergency personnel for guidance. Follow the Safe Operating Procedure.
- 3) Clearwater Technologies, LLC management shall contact the Ohio Department of Health, Bureau of Radiation Protection for guidance.

Action Level #2

If the measured radiation level at 5 cm from the surface of the vehicle is equal to or greater than 2,000 μ R/hour or the radiation level in the cab of the truck is greater than 2000 μ R/hour the following steps should be taken:

- 1) Remove all personnel from the vehicle and complete a survey of occupants for the possibility of nuclear medicine testing or treatment.
- 2) If occupants are the cause of the elevated readings have them moved to a safe distance from the vehicle (25 feet) and re-survey the vehicle.
- 3) If the radiation levels are confirmed as less than 10 µR/hour above the documented natural background reading allow the vehicle to enter the facility.
- 4) If the measured radiation levels still exceed greater than 2000 μ R/hour the following steps should be taken:
 - Move the vehicle to the designated isolation zone
 - Erect a physical barrier to keep all personnel at least 10' from the vehicle
 - Notify Clearwater Technologies, LLC emergency contacts immediately
- 5) Clearwater Technologies, LLC management shall notify the Ohio Department of Health, Bureau of Radiation Protection for further direction.

Safe Operating Procedure For Responding Personnel

All personnel involved in radiological screening are required to follow this SOP when the fixed position radiation detection system alarms:

- 1. Obtain the appropriate radiation survey meter (Ludlum Model 19) and verify the following:
 - Ensure that the instrument has been calibrated within the last twelve months with an NIST traceable Cs-137 source.
 - Ensure that the battery check is satisfactory (if low, change the batteries)
 - Ensure that the meter is not physically damaged
 - Ensure that the meter responds to the appropriate check source
 - Return the check source to it's secure storage location

DO NOT USE SURVEY INSTRUMENTS THAT FAIL ANY OF THE ABOVE CHECKS

- 2. Obtain an initial background radiation measurement before surveying the vehicle. The selector switch should be on 25 and the reading should not exceed 15 μ R/hour (red numbers).
- 3. Approach the vehicle slowly with the meter set on the 25 scale.
- 4. Perform the radiation survey at 5 cm (2") from the surface of the vehicle, slowly monitoring both sides and the rear.

IF	THEN
The radiation level does not exceed 10 µR/hour above natural background	Complete appropriate form and allow the vehicle to proceed

IF	THEN
The radiation level exceeds 10 µR/hour above natural background this constitutes Action Level I	 Check the driver for nuclear medicine testing Continue to monitor the vehicle (upscaling as necessary) and verify the highest surface reading (do not enter field in excess of 2,000 µR/hour), Document the results on the appropriate Form Make immediate notification as required

IF	THEN
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The radiation level exceeds 2000 uR/hour in the cab of the vehicle or at the external surface this could constitute an Action Level II

- HALT IMMEDIATELY
- Isolate the vehicle
- Estimate distance from highest reading to vehicle surface
- Perform immediate notifications as required
- 5. If radiation levels are in excess of 2000 μ R/hr in the cab or at 5 centimeters, the vehicle must be isolated away from employee work or traffic areas. The vehicle must be barricaded at 2000 μ R/hr and posted as a "Restricted Area" until authorization is given for disposition.
- 6. Any rejected vehicles will not be permitted to exit company property until written authorization is provided by the Ohio Department of Health, Bureau of Radiation Protection. In the event that the driver leaves the facility with the vehicle prior to Ohio Department of Health, Bureau of Radiation Protection approval, Clearwater Technologies, LLC management shall notify the OH State Police and provide a full description of the vehicle.
- 7. Maintain a copy of all completed forms and forward copies to responsible individuals.
- 8. The following personnel are to be notified of all radiological issues involving elevated measurements:

Name	Phone #
Mike Kovalski	(304) 312-0259

Additional Notifications

9. Notify the following:

Applied Health Physics, Inc. Todd Mobley

800-332-6648

- 10. The consultant (Applied Health Physics) shall be responsible for the following:
 - A. Immediate notification of the Ohio Department of Health, Bureau of Radiation Protection
 - B. Responding to the facility within 8 hours of Emergency Notification
 - C. Performing a comprehensive radiation and contamination survey
 - D. Determining Isotopic identification for characterization of the material
 - E. Confirming the Ohio Department of Health, Bureau of Radiation Protection Action Level and appropriate response
 - F. Make recommendation on Ohio Department of Health, Bureau of Radiation Protection notification

Training of Response Personnel



assignment of that responsibility. The training shall be in the form of a lecture/ demonstration and include as a minimum the following:

- Radiation Fundamentals
- Methods of Minimizing Exposure (ALARA)
- Recognizing the radiation caution symbol
- Fixed Detection Equipment
- Portable Detection Equipment
- Units of Measurement
- Proper Survey Techniques
- Action Plan Content
- Standard Operating Procedure
- · Residual waste sampling and handling
- Documentation Completion and Record-keeping
- Notification Requirements

Rejection of Vehicles

As previously stated, Clearwater Technologies, LLC shall not accept the contents of any vehicle emitting radiation levels in excess of 10 μ R/hour above natural background. The vehicle shall be isolated and Clearwater Technologies, LLC emergency responders notified.

Notifications to the Ohio Department of Health, Bureau of Radiation Protection shall be made as necessary and the vehicle shall remain onsite until a signed exemption form is received from them.

In the event that a vehicle exits the site prior to Ohio Department of Health, Bureau of Radiation Protection authorization, Clearwater Technologies, LLC, shall notify the OH State Police and the DEP immediately.

Equipment Surveys

In accordance with Ohio Department of Health, Bureau of Radiation Protection guidance, Clearwater Technologies, LLC shall routinely perform radiation surveys of equipment used for the process or storage of waters associated with sub-surface drilling activities. The surveys shall be completed annually or at a frequency acceptable to the Ohio Department of Health, Bureau of Radiation Protection. The results of surveys shall be documented and available for regulatory review. A copy of a draft spread sheet is included in the Appendix.

Liquid/Sludge Disposal

The potential exists for the need for disposal of residual wastes as liquid or solids. These wastes could be generated from tank or other equipment clean-out. During tank cleaning and removal of sludge and residual solids a contract qualified Health Physicist shall be present to monitor the interior of the tank for TENORM particulates. OSHA regulations for any confined space entry shall apply. The results of the monitoring shall be maintained and available upon request from the Department. Prior to transfer or transport for disposal the Clearwater Technologies, LLC management representative shall ensure that radiological analysis has been completed in accordance with the completed Form U request. Clearwater Technologies, LLC management shall coordinate with the Ohio Department of Health, Bureau of Radiation Protection solid waste manager or appropriate contact for guidance on sampling, analysis and review of the results.

Employee Exposure

It is expected that radiation exposures to Clearwater Technologies, LLC employees will not exceed Ohio Department of Health, Bureau of Radiation Protection limits for members of the general public. In the event of an actual or suspected exposure in excess of those limits (100 mR/year) Clearwater Technologies, LLC management shall immediately contact Ohio Department of Health, Bureau of Radiation Protection and the professional consultant. The consultant shall perform and document a dose assessment for all individuals involved.

Documentation

Clearwater Technologies, LLC shall complete all documentation as required and maintain records for inspection by the Ohio Department of Health, Bureau of Radiation Protection and include this information in both the daily operational records and the annual report.

Action Plan Revision

Any proposed revisions to the approved Clearwater Technologies, LLC Action Plan shall be submitted to the Ohio Department of Health, Bureau of Radiation Protection for review and approval prior to implementation.

EMERGENCY CONTACTS

Organization	Contact	Phone #
Applied Health Physics	Todd Mobley	800-332-6648 (office) 412-580-5235 (cell)
OHIO DEPARTMENT OF HEALTH, BUREAU OF RADIATION PROTECTION	Radiation Protection	570-327-3636
OH DNR	Beth Pratt	(614) 265-6905
OH Fire Station	Yorkville Fire Department	(740) 859-2585
OH Hospital	East Ohio Regional Hospital	(740) 859-2171

Action Plan Preparation

This Action Plan was prepared by Todd Mobley of Applied Health Physics, Inc. Mr. Mobley has over 33 years of experience in radiation safety. A copy of his resume is available upon request.

APPENDIX A

CLEARWATER TECHNOLOGIES, LLC RADIATION INCIDENT RESPONSE REPORT

1.	Incident Date Time	
	Location of Isolated Truck	
2A.	Obtain Vehicle Identification:	
	Transporter Name	
	Radiation Level (uR/hour) of Isolated Car	
	Driver Name	
2B.	Generator/ Manifest #	
	• Contact	
	Address	
	• Phone Fax	
3A.	Type of Vehicle:	
3B.	Commodity in Vehicle:	
4.	Comments:	
5.	Incident results recorded in the Daily Operational Log: Yes / No	
	Signature	
	(

APPENDIX B

ANNUAL EQUIPMENT SURVEY FORM

Date	Equipment	Survey Meter	Calib. Due	Max. Radiation	Name
	ID	S/N		Radiation	
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APPENDIX C

INBOUND VEHICLE SURVEY LOG

μR/hr Above Background μR/hr Above Background μα μ	Date	Vehicle ID	Company	Commodity	Survey Results > 10	Surveyor
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					prom Above Background	
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